

CATEGORY III CERTIFICATION



TRIONIC 517- 518- 521- 522

CE-Type Examination Certificates Trionic 517 : 0072/014/162/12/96/0676 Trionic 518 : 0072/014/162/12/96/0676/Ex 02 05 98 Trionic 521 : 0072/014/162/12/96/0676/Ex 03 06 02 Trionic 522 : 0072/014/162/12/96/0676/Ex 04 06 02 issued by the approved body nr. 0072 I.F.T.H – Av. Guy de Collongue - F-69134 ECULLY CEDEX

Certificate of conformity of the Quality Assurance System issued by the approved body nr. 0334 ASQUAL - 14. rue des Reculettes - F-75013 PARIS

These gloves are designed for chemical protection where sensitive products are handled in clean environment.

These gloves conform to the provisions of Directive 89/686/EEC for protection against mechanical risks, chemicals and micro-organisms.

57, rue de Villiers - B.P. 190 92205 NEUILLY SUR SEINE Cedex - FRANCE Tél : (33) 1 49.64.22.00 - Fax : (33) 1 49.64.24.29 MAPA (U.K.) Ltd Berkeley Business Park – Wainwright Road Worcester WR4 9SZ - UK Tel : 0 1905 450300 / Fax 0 1905 450350



TRIONIC 517- 518 - 521- 522

DESCRIPTION AND GENERAL PROPERTIES

Liquidproof gloves made of natural latex blended with neoprene and nitrile.

Anatomical form

Chlorinated internal surface.

Anti-slip finish in palm and fingers area.

Do not contain any powder, silicone nor paraffine.

Finished, tested and packaged in **certified Class 100 (M3.5) cleanrooms.** 100% inspected for pinholes. 1.5 AQL. Typical maximum number of particles 0.5μ m and larger : 700 per cm² glove Typical maximum ion content (μ g = microgram) : Chlorides : 50 μ g/g glove Calcium : 25 μ g/g glove Potassium : 10 μ g/g glove Sodium : 10 μ g/g glove

Typical maximum Non Volatile Residue (NVR) content : 0.20 mg/cm² (test methods according to IEST-RP-CC-005.2)

Conforms to the FDA (Food and Drug Administration) regulation for food contact.

Thickness (in wrist area) : 0,50 mm (nominal value)

	Trionic 518	Trionic 517	Trionic 521	Trionic 522	
Colour	orange	blond			
Length (cm) (nominal value)	36	46	61		
Available sizes	7 8 9 10 11	6 - 6 1/2 7 - 7 1/2 8 - 8 1/2 9 - 9 1/2 10 - 10 1/2 11	8 9 10		

Standard packaging (completed in Class 100 (M3.5) cleanroom) :

each pair in thermosealed, printed polyethylene bag

• 12 pairs in master polyethylene bag

• 72 pairs per carton (517-518-521) / 48 pairs per carton (522)

PROTECTIVE VALUE - "CE"-TYPE



PROTECTION AGAINST CHEMICALS According to EN 374 standard. Liquidproof glove.

Permeation data : see the enclosed chemical resistance chart.

Acceptable Quality Level : (AQL) 0.65%



PROTECTION AGAINST MICRO-ORGANISMS According to EN 374 standard

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PROTECTION AGAINST MECHANICAL RISKS Levels of performance according to EN 388 standard.



| → puncture resistance (0 to 4)
| → tear resistance (0 to 4)
→ blade cut resistance (0 to 5)
abrasion resistance (0 to 4)



PROTECTION AGAINST RADIOACTIVE CONTAMINATION According to EN 421 standard.

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TRIONIC 517 - 518 - 521 - 522

SPECIFIC ADVANTAGES

- Unique triple polymer blend : superior protection against chemicals commonly used in controlled environment.
- Reduced levels of particles and reactive ions thanks to specific formulation and rinsing in deionized water.
- Inspection and double packaging in class M.3.5 (100) certified cleanroom.
- Gloves regularly tested for particle levels and extractables.
- Test results available on request.
- 100% inspection for pinhole : optimal user safety.
- Safe wet grip thanks to non-slip finish.
- Acceptable for food and drug handling.
- Products manufactured in an ISO 9002 certified factory.

MAIN FIELDS OF USE

Protection against acids and chemicals in clean environment.

- Microelectronics.
- Integrated circuits manufacture.

Quarzware.
Instrument and equipment manufacture

Handling wet chemicals.

INSTRUCTIONS FOR USE

For enhanced safety and service life of the gloves :

- Store the gloves in their original packaging protected from direct sunlight, far from heat sources or electric equipment.
- It is recommended to check that the gloves are suitable for the intended use, because the conditions of use at workplace may differ from the "CE"-type tests.
- It is not recommended for persons sensitized to natural latex, dithiocarbamates and thiazoles to use these gloves.
- Unpack and put on the gloves according to the gowning procedure in the workplace.
- Inspect the gloves for any cracks and flaws before use.
- Put the gloves on dry, clean hands. Place the fingers into the glove. Gently pull the glove over the hand and make final adjustments only when both hands are gloved.
- Do not use the gloves in contact with a chemical for a duration in excess of the measured breakthrough time. Refer to the chemical resistance chart hereafter or contact the Technical Customer Services MAPA PROFESSIONNEL in order to know this breakthrough time. Use 2 pairs alternatively when in long duration contact with a solvent.
- Turn the cuff end down in order to prevent a hazardous chemical from dripping onto the arm.
- Do not touch the external side of the gloves when taking them off.



TRIONIC 517- 518 - 521- 522

CHEMICAL RESISTANCE CHART

These gloves are designed for protection against numerous chemicals such as mild acids, bases, detergents, alcohols, cetonic solvents. They are not recommended for contact with petroleum, aromatic or chlorinated solvents. In order to know whether these glove are appropriate for a given chemical, refer to the table hereafter or enquire to Mapa Professionnel's Technical Customer Service.

			Permeation (EN 374)			
	Chemical	Degradation	Break -through	Permeation	Mixture key :	
CHEMICAL	Resistanc	Index	time	Index		
	e Index	(1 to 4)	(minutes)	(1 to 6)		
Acetone	++	4	12	1	(1) 81% Phosphoric acid	
Acetic acid 100%	++	4	32	2	9% Nitric acid (85%)	
Ammonium fluoride /9%*	++	4	> 480	6		
Ammonium hydroxide 30%*	++	4	120	4	(2) 8% Tetraethylene Glycol	
2-Butoxyethanol	+	4	53	2	30% Tetrahydrothiophene 1, 1 Dioxide	
2-Butoxyethylacetate*	+	3	35	2	15% 2-(2-Ethoxyethoxy) Ethanol	
Butyl acetate	=	4	7	0	7% Monoisopropanolamine	
Chromic acid 50%*	NT	NT	60	2	40% 1-Methyl-2-Pyrrolidone	
2-Ethoxyethanol	+	4	27	1		
Ethoxyethyl acetate*	=	4	4	0	(3) 50% 1-Methyl-2-Pyrrolidone	
Ethyl 3-ethoxypropionate*	NT	NT	> 480	6	40% Tetrahydrothiophene 1, 1 Dioxide	
Ethy lactate*	NT	NT	> 480	6	10% Monoisopropanolamine	
Ethylene glycol*	NT	NT	> 480	6		
Freon TF	-	1	20	1	(4) 14% Hydrofluoric acid (49%)	
Hexamehyl Disilazane HMDS*	NT	NT	> 480	6	28% Ammonium fluoride	
Hydrochloric acid 10%	++	4	>480	6	15% Glycerin	
Hydrochloric acid 35%	++	4	140	4	DI Water	
Hydrofluoric acid 48%*	++	4	391	5		
Hydrogen peroxide 30%	++	4	>480	6	(5) 10% Potassium Dichromate	
Isopropanol	+	4	38	2	8% Sulfuric acid (96%)	
Methanol	+	4	19	1	DI Water	
2-Methoxy ethanol	· · ·	4	40	2		
2-Methoxy ethanol acetate*	, +	4	27	1	(6) 30% Acetic acid	
N-Methyl 2-Pyrrolidone*	'	4	35	2	30% Ammonium chloride	
Nitric acid 10%	NT	NT	> 480	6	DI water	
Nitric acid 40%*	NT	NT	420	5	2	
Nitric acid 100%		1	3	0	(7) 64% Acetic acid	
PGMEA*		NT	47	2	34% Nitric acid	
Phenol 90%		4	102	3	2% Hydrofluoric acid (18%)	
Phosphoric acid 85%	+	4	> /80	6		
Potassium hydroxido 50%*		, NT	> 400	6	(8) 100% Phosphoric acid (85%)	
Sodium hydroxide 50%	111	1	> 400	6		
Sulphurio acid 10%	++	4	> 400	6	$(0) \in \mathbb{S}^{2}$ Sulfuria poid $(0 \in \mathbb{S}^{2})$	
Sulphuric acid 10 /8	++	4	2400	0	(3) 00 % Sulfulle acid (30 %)	
	=	2	42	2	33% Hydrogen peroxide (30%)	
			11	1	(10) 78% Determine hydroxide	
	N I		11	1	(45%)	
Xylene	-	1	4	0	11% Sec-butyl alcohol	
Aluminium Etch* (1)	++	4	> 480	6	11% Propanol	
Baker PRS 2000* (2)	NT	NT	130	4		
Baker PRS 3000* (3)	NT	NT	> 480	6	(11) 69% Phosphoric acid (85%)	
Buffered Oxide Etch* (4)	++	4	> 480	6	20% Acetic acid (99%)	
Dichromate cleaning solution* (5)	++	4	> 480	6	10% Nitric acid (69%)	
KTI Pad Etch* (6)	NT	NT	> 480	6		
KTI Silicon Etch 1* (7)	NT	NT	> 480	6		
Nitride Etch* (8)	++	4	> 480	6		
Piranha Etch* (9)	NT	NT	243	5		
Potassium Hydroxide Etch* (10)	++	4	278	5		
Slope Etch* (11)	++	4	260	5	1	

* : tested according to ASTM F 739 NT : not tested yet

Chemical Resistance Index :

++ can be used for **long duration contact** (limited to breakthrough time)

+ can be used for **short repeated contacts** (for a total duration not exceeding the breakthrough time)

= can be used against splashes

- not recommended

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